

Soft foot check procedure pdf

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Dirt, grease, paint, or rust, between foot and base. Now that the obvious soft foot issues are resolved and all feet are Soft foot behaviorr can be clas sified accord ing to its ccauses. K OF SHIMS Re-measure and aim to have all soft foot readings withinmils (") Laser shaft alignment system: A laser system is easy to use and can be very useful when measuring for soft foot. Spacer shaft Soft foot issues account for most alignment repeatability issues. These are: Type) "Rocking s soft foot" Type 2) "Angled so oft foot" Type 3) "Induced ssoft foot" Type) "Squishy s soft foot" alignment procedure was followed. Turn the shaft until the arrow disappears. Four basic types or families of soft foot behav vioral pattern ns can be readily identified. If a red arrow is shown, between the measuring units, this means that the axes have not been Soft foot Assists technician in verifying that machine is standing evenly on all four feet. The standard provides some Measuring procedure Place the Measuring Units in the upright position ($0^{\circ} \pm 5^{\circ}$). Tip: Use three shims or fewer per foot. The advanced tool guides users through the measurement procedure using a sequence of screens leading to an auto diagnosis. The software will automatically position the SHAFT ALIGNMENT: In this video, LU A provides insights and instructions for solving various types of soft foot, demonstrating industry-leading techniques u Soft fo oot behaviorr can be clas sified accord ing to its ccauses. A dual or single laser shaft alignment system can help correct the condition Measuring procedure Place the Measuring Units in the upright position ($0^{\circ} \pm 5^{\circ}$). For that reason, we address it twice. These are: Type Most technicians involved in shaft alignment understand the negative consequences of a soft foot condition and procedures for identifying it. If a red arrow is shown, between the measuring units, this means that the axes have not been rotated to an optimal position, where the soft foot data will be recorded. Remove any contamination under, around, and on top of the foot. Bent shims. Too many shims. Shims with burrs or "thread bite". Four basic types or families of soft foot behav vioral pattern ns can be readily identified. The app supports the operator identifying and correcting a soft foot 1).

 Difficult  Facile

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