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The core idea of Six Sigma maintain solutions. DCross-train staff to be able to back-up The key approach in Six Sigma is the use of the DMAIC process which includes six stages: Define, Measure, Analyze, Improve, Control, and Technology Transfer [1, 3]. Six Sigma strategies seek to improve manufacturing and business processes by identifying and removing the causes of defects. DDevelop procedures for when to call in back-up staff. Thats why Six Sigma also provides for control methods: once teams implement changes, they can control processes for a fraction of the cost of traditional quality methods by continuing the use of Six Sigma tools and statistics. and minimizing variability in manufacturing and business processes. Six Sigma strategies seek to improve manufacturing and business processes by identifying and removing the BUse "Kanban" cards to notify staff when supplies down to reorder levels. Six Sigma as a methodology for process improvement involves a vast library of tools and gma ( $6\sigma$ ) is a set of techniques and tools for process improvement. maintain solutions. Thats why Six Sigma also provides for control methods: once teams implement changes, they can control processes for a fraction of the cost of traditional Six Sigma is a methodologyThis view of Six Sigma recognizes the underlying and rigorous approach known as DMAIC (Define, Measure, Analyze, Improve and Control) Six Sigma uses the DMAIC model that contains five phases: Define, Measure, Analyze, Improve, and Control. The five steps of DMAIC (Define, Measure, Analyze, Improve, and Control) provide a framework for identifying and eliminating problems, improving processes, and achieving better outcomes It does this by using empirical and statistical quality manag DMAIC is a structured and disciplined problemsolving methodology that can be applied to a wide range of industries and situations beyond just Six Sigma. Many different roles are important in a Six Sigma organization gma ( $6\sigma$ ) is a set of techniques and tools for process improvement.  $\varsigma$ .

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