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originally approved in 1932. txt) or read online for free. for longitudinal strips tests. listing of standardized dimensions are for reference (note 2). full description. yield strength, min, psi [mpa] elongation in 2 in. 1 these test methods are under the jurisdiction of the astm committee e28 on mechanical testing current edition approved oct. published november. while we have placed significant efforts in ensuring data accuracy, typical and predicted data should be considered indicative and verified by appropriate. 4 mm] and less are covered. basic minimum elongation. seamless carbon steel pipe for hightemperature service, suitable for bending, flanging and similar forming operations. 2 for referenced astm standards, visit the astm website, www. last previous edition approved in as a139. the grades of steel are pipe mill grades. of a material data sheet. typical values were obtained via a literature search. originally approved in 1958. electric-fusion (arc) - welded steel pipe (nps 4 and over). this standard is issued under the fixed designation a 135; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. this document is not an astm standard and is intended only to provide the user of an astm standard an indication of what changes have been made to the previous version. predicted values were imputed via artificial intelligence technology. diameter and more. last previous edition approved in as e139 811.6 copyright american society for testing and materials information handling services, (when tension, flattening or bend test required, order a- 53). astm afree download as pdf file (. pipe of nps 4 (note 1) and larger with nominal (average) wall thickness of 1. astm a139-89b/ asme sa 39-89b electric resistance welded steel pipe. astm a139/a139m- 22 standard specification for electric-fusion (arc) - welded steel pipe (nps 4 and over) 1.1 this specification covers five grades of electric-fusion (arc) - welded straight- seam or helical- seam steel pipe. pipe having other dimensions (note 2) may. individual reprints (single or multiple copies) of this standard may be obtained by contacting astm at the above address or atphone), fax), or (e-mail); or through the astm website (www.standard specification for electric-fusion (arc) - welded steel pipe (nps 4 and over) this specification covers five grades of electricfusion (arc) - welded straight- seam or spiral- seam steel pipe in nps 4 to 92 (note 1) inclusive with nominal (average) wall thicknesses up to 1. astm a139 steel, grade b. 1520/e0139- 11r18. listing of standardized dimensions are for reference (note 2). this standard has been approved for use by agencies of the department of defense. black or hot- dip galvanized seamless or res. a number in parentheses indicates the year of last reapproval. 4 mm) and less are covered. astm eredline astm e139-11. this material data has been provided by astm. as above, except use grade a for close coiling, cold bending or forge welding. electric-fusion, (arc-) welded, straight seam or spiral seam, steel pipemm diameter inclusive with nominal wall thickness up to 25 mm inclusive. astm a139- a139m- - free download as pdf file (. 09 on carbon steel tubular products. welded steel pipe for ordinary uses. documents sold on the ansi webstore are in electronic adobe acrobat pdf format.

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