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How to read micrometer pdf


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Please adjust using the key provide as required. After you learn how to use the micrometer, the next basic is how to read the micrometer or taking the reading. The smallest whole unit is determined by the frame size. To make the measurement (figure 6): Zero the micrometer. One (1) inch frame = smallest whole unit. Download ArticleFamiliarize yourself with the anatomy of a micrometer. ①Remove the thimble by rotating as shown. Close the micrometer against the area you want Once you have closed the part in the micrometer, it is time to take your measurement reading. Spindle. OPERATION TROUBLESHOOTING MICROMETER SCREW WEAR ADJUSTMENT Wear on the micrometer screw in the sleeve will affect accuracy of the measurement. [1] Ratchet stop. You'll learn about the different parts of the micrometer, how to read the measurements, and even some tips and tricks to help you out. Thimble. Open the micrometer enough to allow the item to fit between the anvil and spindle. ②Insert , · Join ITI Technical Online Course for All Exam Download our info Trade Android Application Link?id= ad The precision of the micrometer is mmThis article will give you a step-by-step guide on how to use a micrometer correctly and with confidence. How to read a micrometer The most common variety of micrometers measures to one ten-thousandth of an inch ") A micrometer caliper is read just like a ruler. Start by determining the smallest whole unit, and then determine the values of each sub division. For this measurement, I've chosen a small adjustable wrench. The unit system that's used in micrometers has two versions InstructionsWatch the video: How to Read a Metric MicrometerTo practice these skills, click on the following link to a simulator: Micrometer Simulator (metric) On this site, scroll down until you get to the can interact with the simulator by dragging the thimble vertically with the mouse (on the zoomed in part), or by dragging it , · the "Reading the Scale" procedure above. Frame. Some parts are stationary while others are movable. Anvil. SleeveClean the anvil and spindle before beginning Thimble lock. Check out the secrets to mastering micrometer measurement Now let's see how to read the micrometer scales to measure an object. Two (2) inch frame = smallest whole unit MethodMeasuring with the Micrometer.

 Difficulté Très facile

 Durée 368 heure(s)

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